# **MOBILE SLAUGHTER UNIT**

# State of the Art Mobile Processing Unit for Small Scale Producers

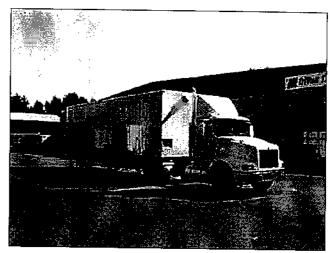


Home Specifications Installed MSU Video & Equipment Photos		 	
	<u> </u>	 <u>Equipment</u>	<u>Photos</u>

# **USDA Inspected Mobile Processing of Large Animals**

# For Small Scale Producers

The meat processing industry has become more consolidated in recent years, resulting in the closure of many small processing plants across the country. Small family farmers who wish to market their livestock directly to consumers, restaurants and local stores often do not have USDA inspected processing facilities available within a practical distance. A group of farmers in San Juan County, WA set out to address this problem. The solution was the first mobile USDA Inspected field slaughter unit. Since the first unit started operation in 2002 TriVan Truck Body has built a number of MSU trailers, like our basic 36 ft unit pictured here. These units incorporate the changes and improvements made to our prototype.



### **Features**

The unit is equipped with a diesel generator, water storage, hot water heater, refrigeration and tools to allow for fully self-contained operation. Carcasses begin chilling immediately after processing and are down to temperature by the next morning.

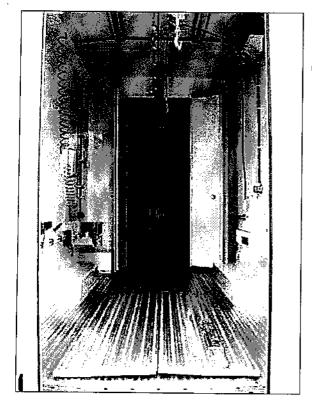
# **Processing Capability**

8 beef, 24 hogs, or 40 sheep per day with two butchers. The unit can be operated by one butcher at a lower capacity. The hanging cooler in the trailer can hold up 8000 lb of carcasses so the unit can operate for two days before returning to its base to unload carcasses and re-supply.

### Pricing

Units come complete with all installed equipment required for operation under USDA Inspection.

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For additional information and assistance in determining if a mobile processing system would meet your needs please contact Bruce Dunlop at sales "at" lopezislandfarm.com or call 360-468-4620

Website by <u>TechnoSense</u>

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# Mobile Processing Trailer Specifications

#### Basic 36 ft Trailer

## **Primary Activity:**

On farm USDA inspected slaughter of livestock and transport of dressed carcasses to fixed facility for chilling and subsequent processing. Skinning and evisceration will take place inside the unit and dressed carcasses are then hung in a refrigerated section of the unit.

#### General Information:

The trailer is divided into three sections, mechanical/storage, hanging carcass cooler, and processing from front to rear. The design of the unit takes into consideration the need for robust construction while minimizing weight and USDA requirements for fit and finish of materials, which allow for sanitary operations and cleanup. The cooler and processing sections are wet areas and all materials and electrical fittings are rated for use in wet environments.

### 2 Inch King Pin Hitch Trailer

Wheels and axels for low profile interior floor deck

## Overall Dimensions:

Length Width

28 Ft. from drop wall to rear 8.5 ft.

Height

13.5 ft.

Nominal Inside height

11.5 ft.

### Mechanical Area:

Space above hitch to 4 ft. aft of drop wall. Solid permanent wall separating Mechanical area from Cooler Curb side door 36" wide Ceiling and separating wall finished with plywood skin. Ceiling insulated Aluminum floor

#### Equipment:

Provided and installed by manufacturer.

- 1. 10 kw diesel Generator installed complete with
  - a. 50 fuel tank,
  - b. remote start panel,
  - c. wiring harness,
  - d. 100 Amp electrical service panel,
  - e. Automatic transfer switch and shore power connection with cable,
  - f. Sound insulated generator compartment with removable panels for service access,
  - g. Exhaust system.

- h. Cooling air ducting
- 2. Refrigeration compressor(s) for cooler evaporator
- 3. Water System
  - a. Water tank (300 gal) baffled
  - b. Propane on demand hot water heater and remote propane tank
  - c. Pressure pump
  - d. Plumbing to processing area
- 4. Acid Wash System
  - a. 10 gal plastic acid tank
  - b. Small pressure pump
  - c. Plumbing to process area and spray wand

#### 5. Other

- a. Fluorescent light fixture and switch by door.
- b. 120 v duplex outlets
- c. Ventilation opening for refrigeration cooling air inlet + exhaust fan
- d. Floor drains or flush door sill
- e. Storage arrea for small tools, trolleys, beef & lamb cradles and meat saw

#### Cooler:

- 1. Full width by 11 ft. directly aft of Mechanical area.
- 2. Ceiling, wall and door coverings lined with painted white aluminum
- 3. Double doors 24" wide each, double sealed with heavy duty frame and no lip on bottom of door for cooler cleaning. Latches to open from both sides. Cutout in bulkhead above doors for meat rail.
- 4. Aluminum floor
- 5. Spray foam insulation in walls and ceiling
- 6. Spray foam insulation 3" thick under cooler floor
- 7. Two 4 ft fluorescent light fixtures Cold weather fixtures Nema rated for wash down and shatterproof. Switch located at rear of trailer.
- 8. Meat rail system with a support structure built into walls and across ceiling to mount a 4 rail meat rail system to. Rail system is capable of supporting an 8,000 pound load of carcasses. A center rail will connect with a single rail in Processing area.
- 9. Stainless steel hooks in aft corners for hanging meat hook "trees"

## **Processing Area:**

#### General:

- 1. Rear door 4 ft wide full height, centered. Door with latch to open from each side and secure cam lock closer for travel. Heavy-duty frame and flush with floor for trailer clean out.
- 2. 30"by 30" access door flush with floor, curb side, located just aft of wheel wells, with latch to open from each side.
- 3. 2 cargo rings flush mounted in floor, 3 ft forward and 8 ft forward of rear door
- 4. Wheel well covers to be food grade stainless steel
- 5. Aluminum floor

### Plumbing:

- 1. 2 full width drain sumps with floor level grating. One at rear of trailer and one just aft of double door into cooler
- 2. one sink station with knee operated wall mounted sink, stainless steel paper towel dispenser, and hanging sterilizer with heater (street side)
- 3. Hose station with hot & cold water, and 25 ft food grade hose and nozzle

#### Electrical:

- 1. One duplex 110v outlet centered each side 48" above floor
- 2. Two 4 ft fluorescent light fixtures Nema rated for wash down and shatterproof. Switch located at rear of trailer.

### Equipment:

- 2 cable winches (2000 lb rated min) mounted such that lift points are centered and 1 ft and 8 ft forward of rear of trailer. With "water proof" hanging pendent controls
- 2. Inspection tray for organ meats mounted on curb side wall

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- 3. Trolley storage rail mounted on wall street side
- 4. Head inspection rack mounted on rear wall curb side of rear door
- 5. Exhaust fan and intake air vent

## Other:

Removable ramp 48 in wide by 60 in long in 2 sections that attaches to rear of trailer, flush with floor and allows rear door to be opened and closed with ramp in place.

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